



Mix-Miser

Description:

Mix-Miser is an inexpensive feeder that provides a cost efficient way of introducing color concentrates and other free flowing additives into the production process directly at the throat of the press.

Operation:

The Mix-Miser is mounted onto a neckpiece installed directly under the production machine's main material hopper. The feeder uses a feed screw to meter the additive into the primary material stream as it is passing through the neckpiece. The additive feed rate is set and controlled by a simple variable speed controller governing the speed of the motor that drives the feed screw. A number of interchangeable feed screw sizes are available to provide feed rates that range from a couple of ounces-per-hour to 730 pounds-per-hour.

- **A cost efficient feed system constructed of cast aluminum and welded steel plate for strength and rigidity...assuring a long life and minimum maintenance cost.**
- **Optional neckpieces and hoppers are available to tailor the Mix-Miser to your specific application.**
- **Handles free-flowing materials from powders to pellets.**
- **Feed rates from a few ounces-per-hour to 730 pounds-per-hour.**

Additional items, options and accessories available from Plastore, Inc. include:

- **Advanced control and motor options.**
- **Hopper Loaders.** For automatically transferring material form bag, bin or box to the Mix-Miser feeder.
- **Hopper alarms** for providing a warning when hoppers get low on material.
- **Custom Components,** for specific applications.

Bodine M-208 motor

Feedscrew Assemblies and Feed Rates for Mix-Miser 2 Feeders

FEEDSCREWS						
Motor	White 6/12	Silver 8/15	Orange 10/17	Purple 13/20	Gold 15/22	Red 17/24
M-208	0.13 – 2.6 (0.11 - 1.20)	0.35 - 10 (0.15 – 4.50)	0.5 - 20 (0.40 - 9)	0.9 - 29 (0.50 – 13)	1.66- 47 (0.85 - 21)	1.85 - 62 (1.25 - 28)

Feed Rates listed are in Pounds per Hour, and (Kg/hr)

Feedscrew Assemblies and Feed Rates for Mix-Miser 3 Feeders

FEEDSCREWS								
Motor	White 6/12	Yellow 8/15	Orange 10/17	Brown 13/20	Gold 15/22	Red 17/25	Green 25/34	Black 40/50
M-208	0.13 – 2.6 (0.11 - 1.20)	0.35 - 10 (0.15 – 4.50)	0.5 - 20 (0.40 - 9)	0.9 - 29 (0.50 - 13)	1.66 - 47 (0.85 - 21)	1.85 - 62 (1.25 - 28)	6.4 - 195 (3.30 - 88)	23 - 730 (12.50 - 333)

Feed Rates listed are in Pounds per Hour, and (Kg/hr)

Note: All feed rates listed above are for smooth polystyrene pellets with a diameter of approximately 1/8", and a volume weight of approximately 33 pounds-per-cubic-foot. Other materials, shapes of pellets, diameters, or volume weights will affect feed rates.

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